



NOTE:  
DIMENSIONS IN [ ] ARE MILLIMETERS AND FOR REF. ONLY

SYN	CHANGE DESCRIPTION	BY	CHKD	DATE
2	9.133 [231.099] WAS 9.883 [251.04]			
	3.000 [76.20] WAS 2.625 [66.67]			
	6.000 [152.40] WAS 5.255 [133.48]			
	1.562 [39.67] WAS 2.500 [63.50]			
	OTHER END	M.J.M.	J.C.	1/6/99
1	2.388 [60.66] WAS 2.500 [63.61]			
	2.500 [63.50] WAS 2.625 [66.67]			
	5.000 [127.00] WAS 5.255 [133.48]	M.J.M.	J.C.	6/18/98

ITEM	DWG/PART NUMBER	NOMENCLATURE OR DESCRIPTION	MATERIAL / SPEC	QTY
PARTS LIST				
UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE IN INCHES.		THIS DRAWING IS THE PROPERTY OF		
TOLERANCES		ARGONNE NATIONAL LABORATORY		
DECIMALS		M1420002-02		
ANGULAR		DRAWN BY		
.X		MUSCIA		
.XX		DATE		
.XXX		3/6/98		
SURFACE ROUGHNESS		CHIEF DESIGN ENGINEER		
125		D. SHU		
REMOVE ALL BURRS AND BREAK SHARP EDGES .03 MAX.		DATE		
SURFACE TEXTURE TO BE IN ACCORDANCE WITH LATEST ANSI B46		3/20/98		
DIMENSIONING & TOLERANCING IN ACCORDANCE WITH LATEST ANSI Y14.5		GP LEADER		
DO NOT SCALE DRAWING		J. CHANG		
		DATE		
		3/19/98		
		DESIGNER		
		SHU/MUSCIA		
		DATE		
		3/6/98		
		RESPONSIBLE ENGINEER		
		D. SHU		
		DATE		
		3/20/98		
		APPROVED/RELEASED		
		MATERIAL		
		6061ALUMINUM		
		SCALE		
		HALF		
		SIZE		
		B		
		DRAWING NUMBER		
		M1-420002-02		